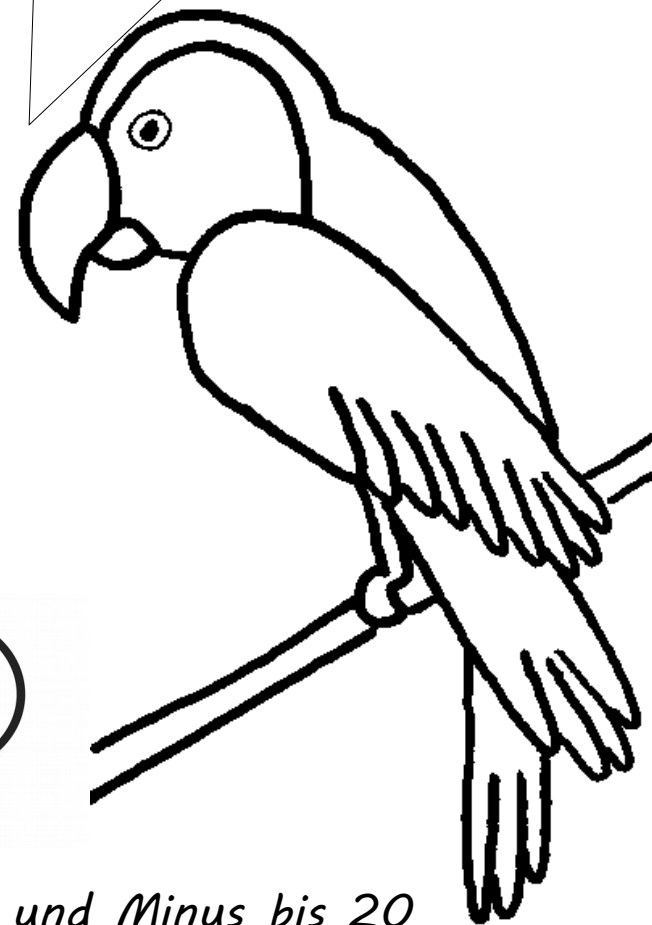


Übungsheftchen von
Name: _____



Plus und Minus bis 20



$6 + \underline{\quad} = 18$

$\underline{\quad} - 10 = 2$

$14 - 6 = \underline{\quad}$

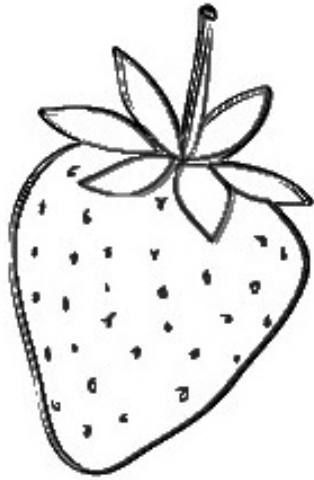
$\underline{\quad} - 6 = 2$

$\underline{\quad} - 1 = 1$

$2 + 7 = \underline{\quad}$

$14 - 9 = \underline{\quad}$

$1 + \underline{\quad} = 9$



$\underline{\quad} + 5 = 20$

$7 + \underline{\quad} = 19$

$\underline{\quad} - 5 = 13$

$13 - \underline{\quad} = 10$

$18 + \underline{\quad} = 20$

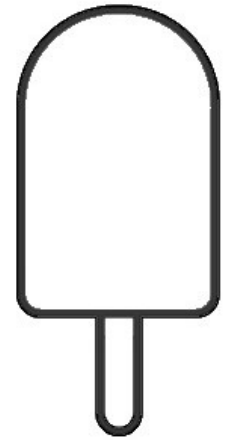
$18 + \underline{\quad} = 19$

$15 - 4 = \underline{\quad}$

$14 + 6 = \underline{\quad}$

$16 + 4 = \underline{\quad}$

$17 + \underline{\quad} = 19$



$\underline{\quad} - 6 = 1$

$11 + \underline{\quad} = 12$

$19 - \underline{\quad} = 7$

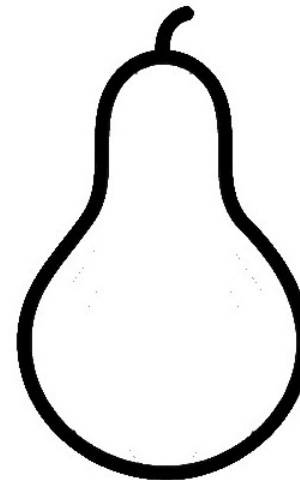
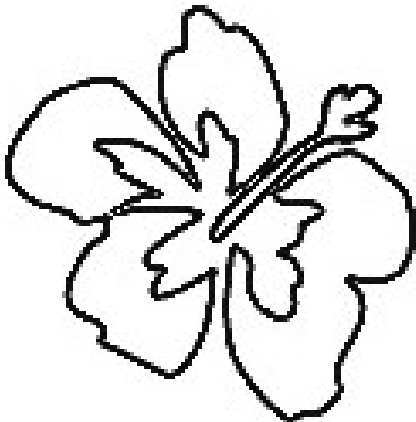
$\underline{\quad} - 2 = 12$

$\underline{\quad} - 8 = 12$

$16 - \underline{\quad} = 2$

$\underline{\quad} + 2 = 17$

$4 + 11 = \underline{\quad}$



$16 - 6 = \underline{\quad}$

$\underline{\quad} - 5 = 3$

$\underline{\quad} + 1 = 20$

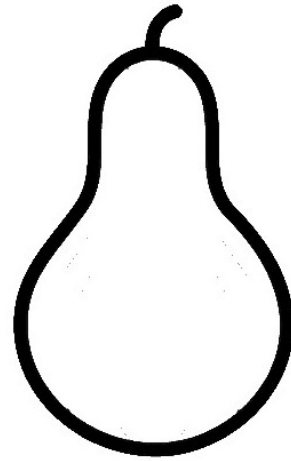
$7 - \underline{\quad} = 2$

$9 + 7 = \underline{\quad}$

$2 + 9 = \underline{\quad}$

$10 - 8 = \underline{\quad}$

$\underline{\quad} + 4 = 20$



$\underline{\quad} + 12 = 15$

$11 + 6 = \underline{\quad}$

$5 + \underline{\quad} = 18$

$12 + 3 = \underline{\quad}$

$9 - 1 = \underline{\quad}$



$18 - 12 = \underline{\quad}$

$\underline{\quad} - 7 = 2$

$\underline{\quad} + 4 = 17$

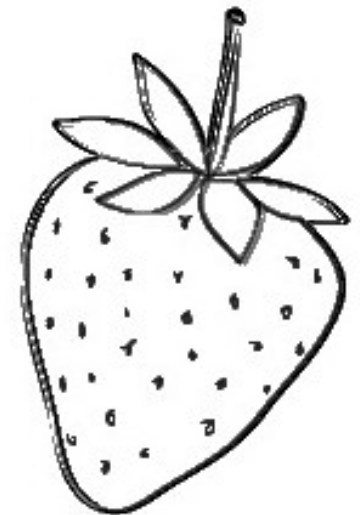
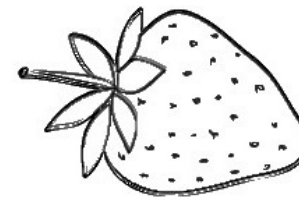
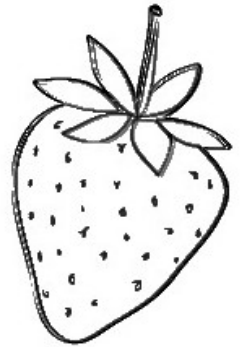
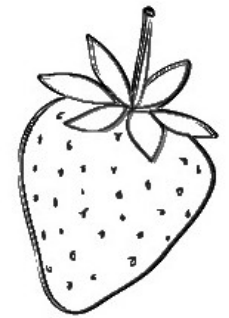
$6 - \underline{\quad} = 2$

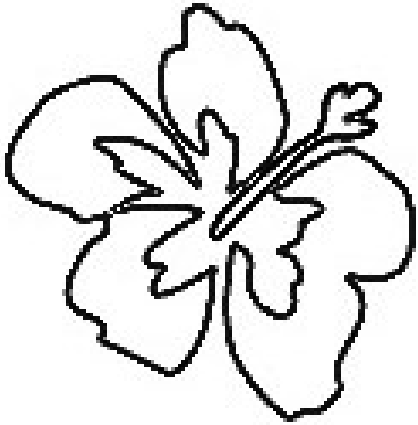
$\underline{\quad} - 4 = 11$

$8 - \underline{\quad} = 5$

$9 + 1 = \underline{\quad}$

$\underline{\quad} - 5 = 1$





$$\underline{\quad} + 5 = 6$$

$$\underline{\quad} + 1 = 12$$

$$\underline{\quad} - 2 = 2$$

$$\underline{\quad} + 5 = 17$$

$$12 + 8 = \underline{\quad}$$

$$\underline{\quad} + 2 = 17$$

$$\underline{\quad} + 1 = 14$$

$$11 - 5 = \underline{\quad}$$

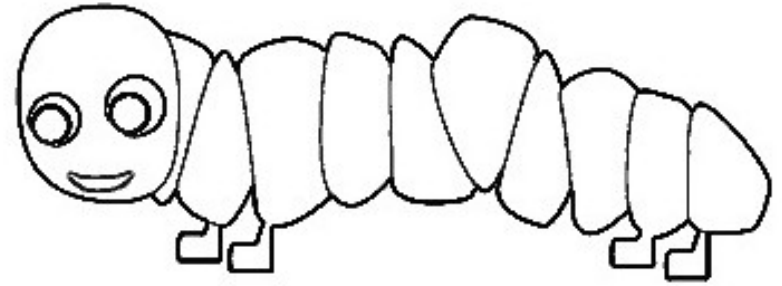
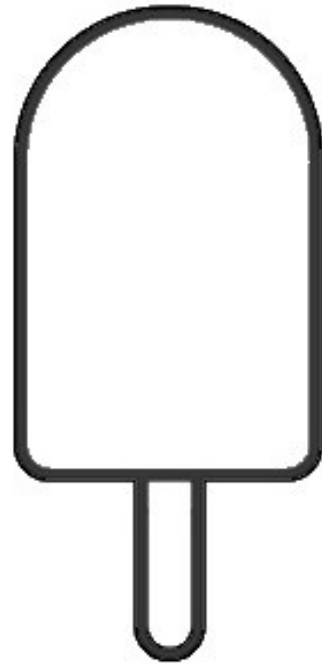
$$11 - \underline{\quad} = 3$$

$$\underline{\quad} - 10 = 1$$

$$16 + 4 = \underline{\quad}$$

$$\underline{\quad} + 3 = 15$$

$$\underline{\quad} - 2 = 14$$



$$18 - 13 = \underline{\quad}$$

$$\underline{\quad} - 11 = 8$$

$$16 + 3 = \underline{\quad}$$

$$14 - 1 = \underline{\quad}$$

$$4 + \underline{\quad} = 5$$

$$13 - 7 = \underline{\quad}$$

$$16 + 1 = \underline{\quad}$$

$$8 - \underline{\quad} = 5$$

$$5 - \underline{\quad} = 2$$

$$\underline{\quad} + 1 = 6$$



