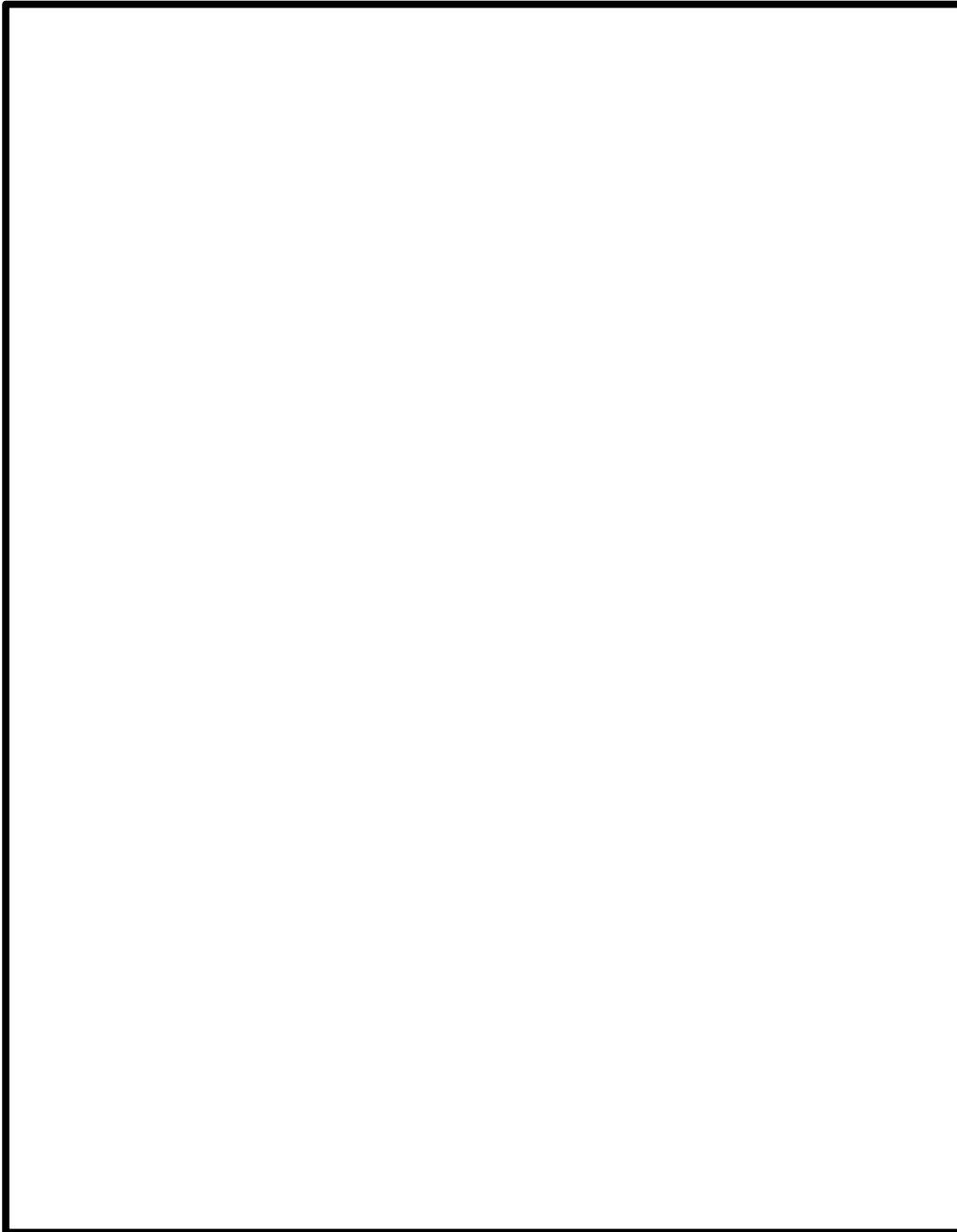
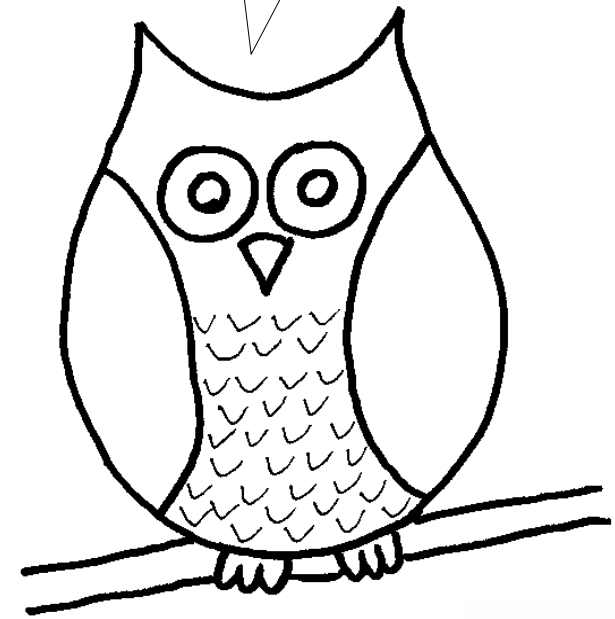


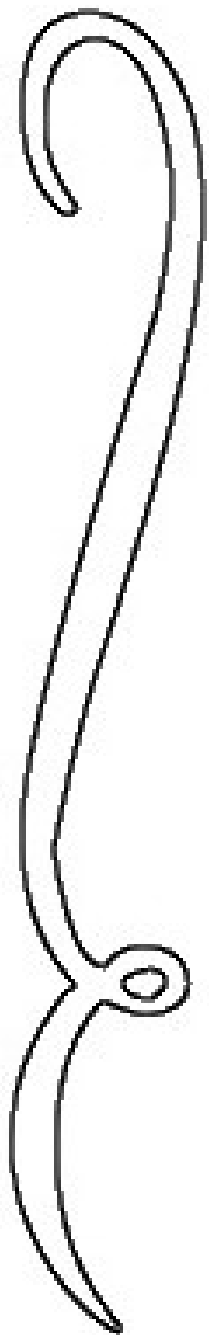
Male ein Bild



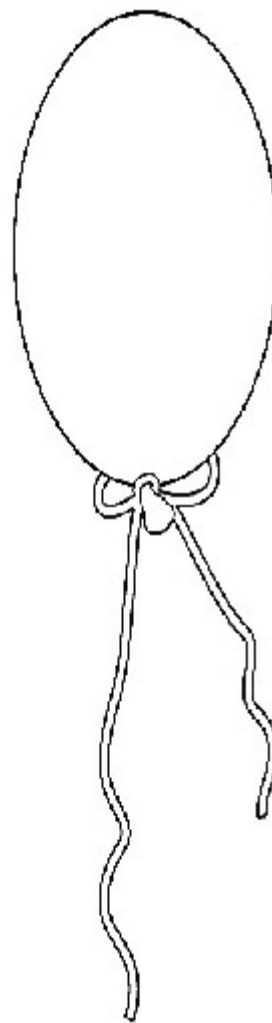
Übungsheftchen von
Name: _____



Plus und Minus bis 20



$$\begin{array}{r} \underline{\quad} + 6 = 13 \\ 6 - 0 = \underline{\quad} \\ 10 + \underline{\quad} = 17 \\ 15 + \underline{\quad} = 16 \\ 16 + \underline{\quad} = 17 \\ 6 - \underline{\quad} = 6 \\ 0 + \underline{\quad} = 10 \\ 1 - 0 = \underline{\quad} \\ 7 + \underline{\quad} = 12 \\ \underline{\quad} + 1 = 19 \\ \underline{\quad} + 5 = 14 \\ 9 + 6 = \underline{\quad} \end{array}$$



$$\begin{array}{r} 4 + 15 = \underline{\quad} \\ 1 + 4 = \underline{\quad} \\ 18 + 2 = \underline{\quad} \\ 17 + 1 = \underline{\quad} \\ 14 - 11 = \underline{\quad} \\ 13 + 4 = \underline{\quad} \\ 5 + 8 = \underline{\quad} \\ 13 - 8 = \underline{\quad} \\ 11 - 0 = \underline{\quad} \\ 7 - 2 = \underline{\quad} \\ 2 - 2 = \underline{\quad} \\ 9 + 9 = \underline{\quad} \end{array}$$

$11 + 1 = \underline{\quad}$

$10 + 5 = \underline{\quad}$

$11 + 9 = \underline{\quad}$

$4 + 16 = \underline{\quad}$

$6 + 13 = \underline{\quad}$

$9 - 6 = \underline{\quad}$

$3 + 6 = \underline{\quad}$

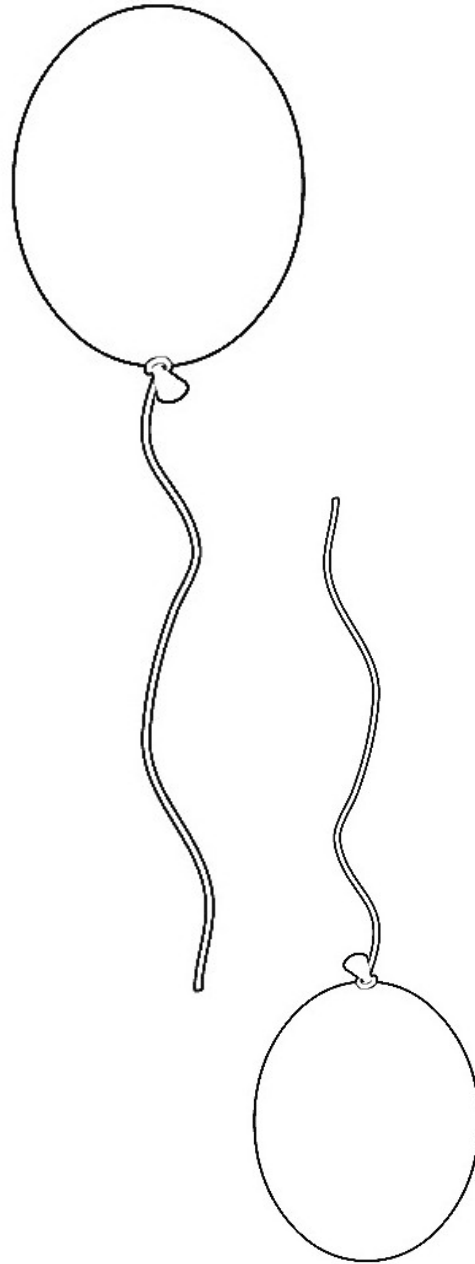
$14 - 13 = \underline{\quad}$

$15 + 3 = \underline{\quad}$

$12 - 6 = \underline{\quad}$

$14 + 4 = \underline{\quad}$

$18 + 2 = \underline{\quad}$



$5 - 3 = \underline{\quad}$

$4 + 13 = \underline{\quad}$

$8 + 4 = \underline{\quad}$

$1 + 11 = \underline{\quad}$

$8 + 0 = \underline{\quad}$

$6 + 4 = \underline{\quad}$

$8 + 9 = \underline{\quad}$

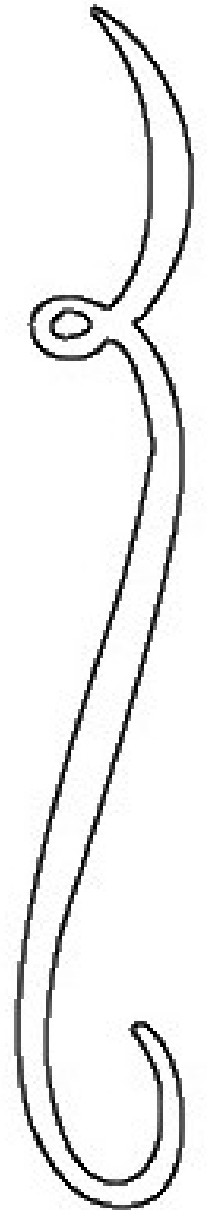
$8 + 3 = \underline{\quad}$

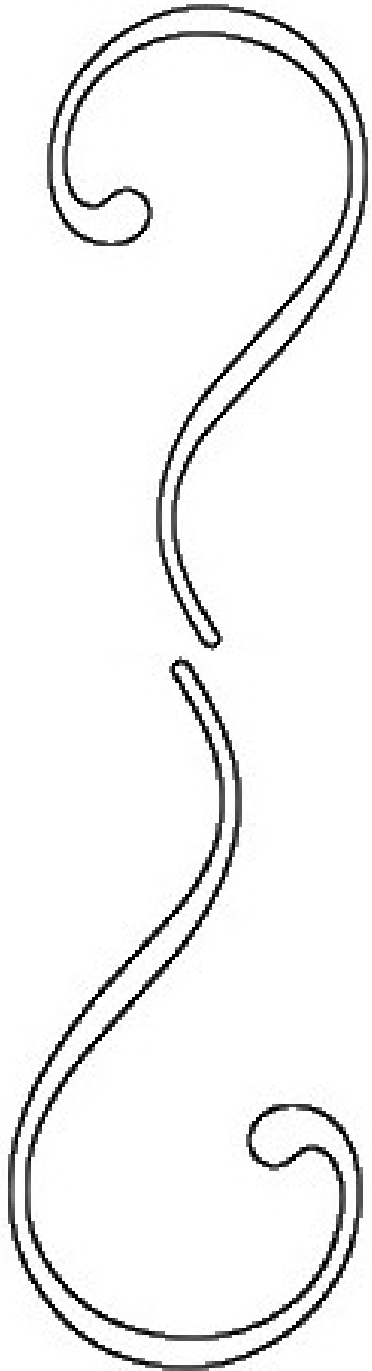
$16 + 0 = \underline{\quad}$

$15 - 0 = \underline{\quad}$

$9 - 6 = \underline{\quad}$

$20 - 14 = \underline{\quad}$





$$\underline{\quad} + 5 = 18$$

$$\underline{\quad} - 1 = 2$$

$$\underline{\quad} + 3 = 18$$

$$7 - \underline{\quad} = 2$$

$$9 + \underline{\quad} = 13$$

$$1 + \underline{\quad} = 18$$

$$\underline{\quad} + 4 = 11$$

$$\underline{\quad} - 5 = 2$$

$$\underline{\quad} + 7 = 20$$

$$6 - 4 = \underline{\quad}$$

$$4 + \underline{\quad} = 20$$

$$7 - \underline{\quad} = 1$$

$$\underline{\quad} - 5 = 4$$

$$\underline{\quad} + 1 = 18$$

$$\underline{\quad} - 1 = 0$$

$$\underline{\quad} + 7 = 15$$

$$3 + \underline{\quad} = 8$$

$$\underline{\quad} + 3 = 9$$

$$\underline{\quad} - 4 = 12$$

$$9 + \underline{\quad} = 12$$

$$11 + \underline{\quad} = 19$$

$$\underline{\quad} + 3 = 19$$

$$14 + \underline{\quad} = 14$$

$$19 - 11 = \underline{\quad}$$

